

Electric Driven Pumps Do's and Don'ts

Pump Series: EBS

DO:

- 1. Consult the motor, control panel, VFD (Variable Frequency Drive) & pump manufacturers' instructions <u>before</u> starting the unit
- 2. Follow all safety, health & environmental rules and procedures.
- 3. Make sure all guards and shields are in place and secured <u>before</u> starting electric motor.
- 4. Ensure that the pump is level, stable and secure <u>before</u> starting.
- 5. Remove VFD from frame of unit & place 24" from the ground prior to operation.
- 6. Have a certified electrician inspect & approve all cables for correct size & type relative to the amperage, voltage, phase, & distance covered.
- 7. Ensure that all cables are properly protected / buried according to all applicable electrical codes.
- 8. Have a certified electrician check the power supply for correct phase, current, voltage & available protection prior to making any connections.
- 9. Institute proper Lock Out/Tag out procedures when performing any maintenance or repairs.
- 10. Check for proper direction of rotation from electric motor.
- 11. Follow the maintenance schedule as specified in the manuals.
- 12. Contact the manufacturer or authorized service centers in the event that any repairs are needed or if problems are encountered.

DON'T:

- 1. Allow inexperienced personnel to operate equipment unless they are supervised.
- 2. Forget safety, health & environmental precautions.
- 3. Allow the power source to fail or drop a phase.
- 4. Run the motor in the wrong direction.
- 5. Neglect periodic service and maintenance
- 6. Ignore Lock Out / Tag Out procedures.
- 7. Perform any service or repairs while the motor or the pump end is running or is hot.
- 8. Allow cable to be accessible to untrained/unauthorized personnel or near traffic areas.
- 9. Allow unlicensed/uncertified personnel to attempt any connections, disconnections, adjustments, or modifications to the electrical components or electrical portions of the pump or system.